

ASSEMBLY INSTRUCTIONS

Round Table Tennis Table

Version 1

Check the delivery for any transport damages and report them immediately.

When removing the retaining straps, make sure that the parts do not fall off the pallet.

The overall weight of the pallet is 500 kg, the heaviest part weighs 150 kg.

The delivery consists of 2 long and 2 short table supports, 2 tabletop halves, optionally 2 or 4 steel net elements, 1 net bracket, 4 aluminium tie rods. Also included : Screws, nuts, washers, dowels, steel straps and aluminium angles.

Photo 1: First place the table supports at the location the table is going to occupy. Put the first long support up and attach a short support by means of an aluminium tie rod. Add the two other supports accordingly. Adjust the parts so that they are square to one another (both diagonals equal!).

Photo 2: Align the table supports square to one another and secure with the aluminium angles and the hexagonal screws M8x20. Fit the steel straps with countersunk screws M8x16 onto the base using the circular hole; the slotted hole shows to the centre. Tighten the screws gently so that you are still able to adjust the straps.

Photo 3: Floor attachment: Attach the aluminium angle to the base using the hexagonal screw M8x20. Fix the substructure to the ground using wood screws 8x60 with the dowels.

Photo 4: Lift the table top halves onto the base. Make sure to align the coloured insert nuts on the bottom of the tabletop halves with the steel straps from Photo 2 in such a way that the steel straps can be screwed onto the tabletop halves with a hexagonal screw M8X16 **without using force**.

Insert the net bracket in the hole in the centre of the tabletop, align it and screw it slightly from underneath with a M10x40 screw so that it can still be adjusted. Then edges of the nets are inserted into the bracket and secured with rounded head screws M8x20 to the outer edge of the tabletop. Finally, the net bracket is screwed tight.

Photo 1



Photo 2

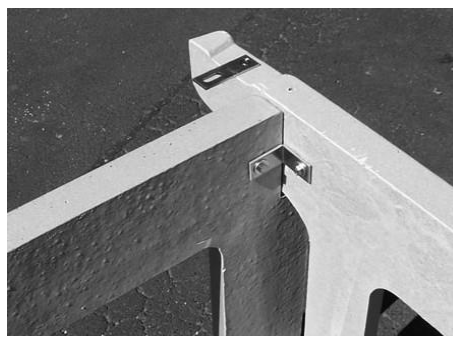


Photo 3



Photo 4

